

LTS-127 (fillet weld machine)

LTS-127

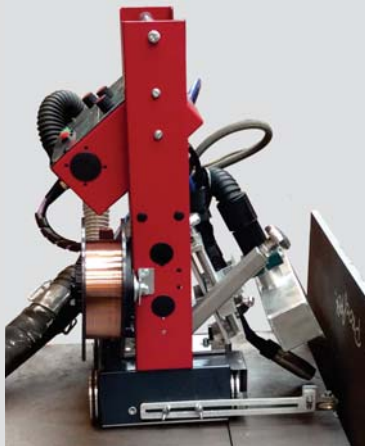
The LTS 127 has been developed to combine with a Rówac Chopper MIG welding machine. The guidance of the machine is obtained by means of the "lobster principle".

The LTS 127 can easily be connected on the Rówac Chopper machines and takes over the complete function of the wire feed unit.

In addition, the latest in-house developed electronics guarantee the machine's accuracy.

The LTS127 is equipped with:

- 3 Adjustable welding programs
- 2-stroke / 4-stroke
- Preset digital volt and wire setting
- Robust machine torch
- 5 kg reel carrier
- Digitally adjustable welding lengths



Also available with flue gas extraction nozzle to be connected to any supplied flue gas extraction system



Prior
Welding



Prior Welding

Herculesweg 16
4338 PL Middelburg
The Netherlands

Tel: 0031-(0)118674074
E-mail: info@priorwelding.nl
Web: www.priorwelding.nl

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LTS-127		
Propulsion engine		stepper motor
Wire engine	V	42
Torch	550W	bended
Roller block	4x4	SF
	Scope	Standard
Pre gas	0,0 – 5,0 sec.	0,1 sec
Velocity	0,1 – 1,27 m/min	0,3 m/min
Burn back time (depending on wirespeed)	20% - 300%	100%
Post gas (depending on average welding current)	20% - 200%	100%
Choke	20% - 200%	100%
Spot weld time	0,1 – 10,0 sec	1,0 sec.
Correction wire speed in relation to display	75%-125%	100%



Accessories:

- Welding cable
- Grounding cable
- Tig torch
- Reducer

